

SPLIT-2

Work Order ID 58892 - 2

Wednesday, May 19, 2010 12:39:26 PM

Page 1

Item ID: D3917-3 *mf*

Revision ID:

Item Name: Washer

Start Date: 5/19/2010

Start Qty: 30.00

Required Date: 5/26/2010

Req'd Qty: 30.00

Reference:

Approvals:

Process Plan: *mf*

Date: 10-5-19 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3917

A

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

0.00

TURN AS PER FOLIO FA876 &amp; DWG

FOLIO REV: *A*DWG REV: *SA 10/05/27*

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

*SA 10/05/27**60 φ**60 φ*

Accept



Setup Start

Stop

Cust Item ID:

Customer:



**Work Order ID 58892**

Wednesday, May 19, 2010 12:39:26 PM

Page 2

Item ID: D3917-3

Accept

Revision ID:

Item Name: Washer

Start Date: 5/19/2010

Start Qty: 30.00

Required Date: 5/26/2010

Req'd Qty: 30.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00

amt 10/05/27

60

0

QC

Memo

0.00

Quality Control

130

Identify as per dwg &amp; Stock Location: 96

0.00

10-5-31 400 SF

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

10/06/02 78

QC

Memo

0.00

Quality Control

c2101611

# Picklist Print

Wednesday, May 19, 2010 12:39:25 PM

Page 1

Work Order ID: 58892



Parent Item: D3917-3



Parent Item Name: Washer

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD  
per dwg REV.A DD 10.02.22 verified by:EC

IPP Rev:B as

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MDELNR0.750		Purchased	No			100	f	99.8200	0.02			



Delrin Round Bar 0.75"



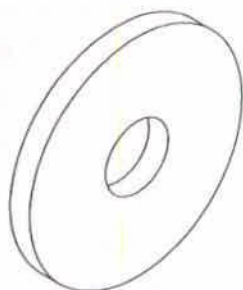
Location	Loc Qty	Loc Code
MAT	64	
114595	64	
MAT050	35.82	
112418	3.82	
112480	32	

1 lot to be issued 5/26/27

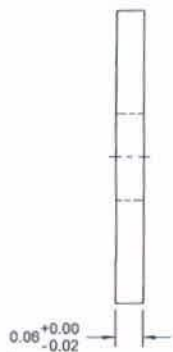




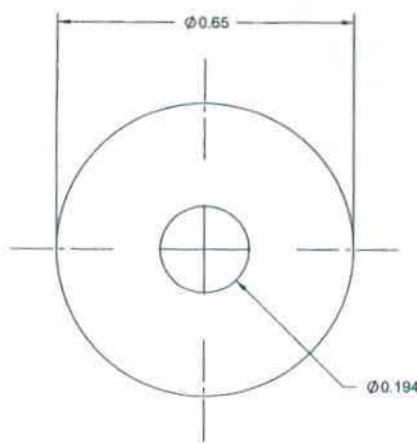




ISO VIEW

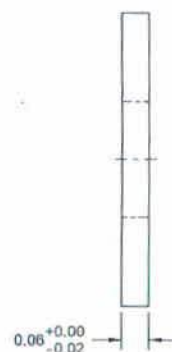


0.06<sup>+0.00</sup>  
-0.02

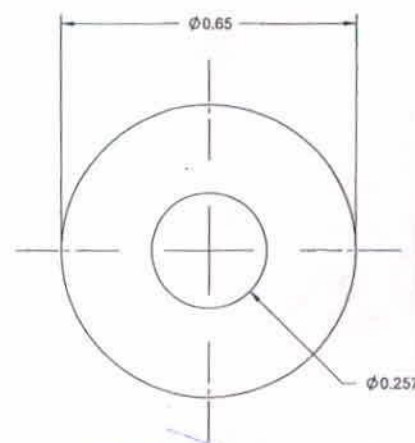


D3917-1 WASHER

#58892



0.06<sup>+0.00</sup>  
-0.02



D3917-3 WASHER

RELEASED  
2010-02-16

NOTES:

- 1) MATERIAL: DELRIN II ISOE OR ACETRON GP ACETAL, COLOR BLACK  
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3917	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		WASHER (350 BASKET)	NTS	
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED ON THE OPENED COUNCIL TREATY OF ADT TO BE RELEASED AND PUBLISHED ON THE OPENED COUNCIL TREATY OF ADT TO BE RELEASED AND PUBLISHED ON THE OPENED COUNCIL TREATY OF ADT TO BE RELEASED AND PUBLISHED ON THE OPENED COUNCIL TREATY OF		